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## 20.0 Cable and Wire Harness Assemblies

20.1 Cable and wire harness assemblies shall meet the requirements IPC-A-620, Class 2. Cable and wire harness assemblies and their components shall be handled, processed, assembled and inspected in such a manner as to be uniform in quality and free of defects as provided by IPC-A-620, Class 2. Acceptance of imperfections or defects not specifically covered by IPC-A-620 shall be agreed upon by the Williamsport facility and the supplier.

## 21.0 Solicitation Of Comments and/or Suggestions

21.1 The purpose of this section is to solicit beneficial suggestions or comments which will help achieve procurement of suitable quality products at a reasonable cost, or otherwise enhance the use of this document. Manufacturers / suppliers who are either active or prospective suppliers of product to the Williamsport facility are invited to submit suggestions or comments. When submitting comments or suggestions attach any pertinent data or information which may be of use for review of the comments for document improvement.

21.1.1 Suggestions or comments submitted do not constitute or imply authorization to waive any portion of this document or referenced documents or to amend purchase order or contractual requirements.

21.1.2 Suggestions and/or Comments should be sent to:

Stellant Systems  
1035 Westminster Drive  
Williamsport, PA 17701 Attn. Quality Assurance Manager